



Standard Network Diagnostic Assembly

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- The Standard Network Diagnostic Assembly whitepaper describes new diagnostic material coming to the CIP Networks Library
- It covers the concepts in TDE 0001-025, Network Diagnostic Assembly
 - Created by the Roundtable for EtherNet/IP Developers
 - Defines diagnostic structures in six object classes
 - New common service to help clients interpret structure information
 - Establishes device-independent Assembly Object instance IDs
 - Standard Network Diagnostic Assembly
 - Includes enhancements to Assembly object definition
 - New attribute, and access rules for diagnostic assemblies
 - Describes for a scalable diagnostic architecture in devices that allows for variations in product features and port assignments
 - First, a little background on what has been driving this

Background - Roundtable Diagnostic Activities

Created a Diagnostic System Framework

- Created early on to illustrate the concepts this activity is considering
- This has been the reference for the Roundtable's work

Created scope of work document for a diagnostic system (TDE-0001-023)

- Includes data definitions, event logging, delivery mechanisms

Refined/added diagnostic attributes to various objects

- These were added to the CIP Networks Library in 2016

EtherNet/IP Troubleshooting Guide

- Currently work in progress

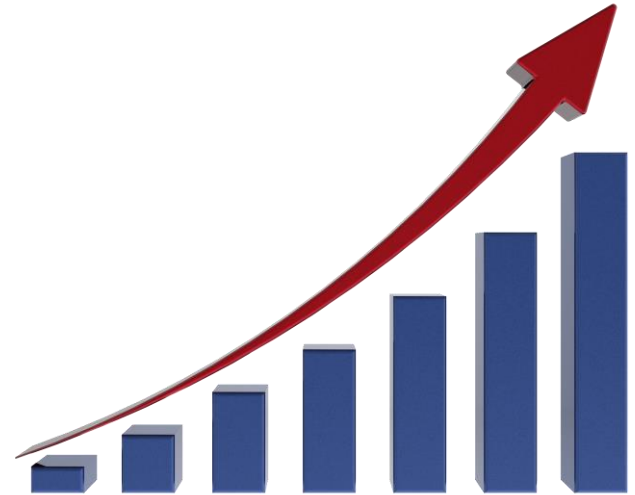
Standard Network Diagnostic Structure Proposal (TDE 0001-025)

- Approved by TRB in spring 2018

- TDE 0001-025 has been translated into two Specification Enhancements
 - *CIPSE 0001-283 Standard Network Diagnostic Assembly*
 - *ESE 0001-064 Diagnostic Connection Points*
- These are currently going through SIG review
 - The paper is based on what was provided to the SIGs, which could change
- Targeting inclusion in the Spring 2019 release of the CIP Networks Library

- There are more devices connected than ever before
 - And it continues to grow
- Networks are larger and more complex
- Information is needed
 - To effectively manage networks
 - To troubleshoot networks that have issues
 - For early detection of potential problems
- This presents a few challenges

The Need for Diagnostics



Challenges for Diagnostics – Data Organization

- Variation between devices is prevalent
 - Many device features are optional in CIP
 - Optional features often vary from device to device
 - For many devices, user-selected feature settings can change data
- Tools and Users must deal with this inconsistency, often on a device by device basis
 - Customer application programs are more complex



Challenges for Diagnostics – Data Organization

- Consider these commonly used diagnostic values
 - Only four are part of required attributes
- Client tools must deal with variations on a device by device basis
- This adds complexity

Attribute	CIP Path (class/inst/attr)	Required?
<i>Auto or Forced</i>	F6/01/02, bits 2-4	Yes
<i>CPU Utilization</i>	05/01/11	No
<i>Link Status</i>	F6/01/02, bit 0	Yes
<i>Port Speed</i>	F6/01/01	Yes
<i>Duplex</i>	F6/01/02, bit 1	Yes
<i>Ethernet Errors</i>	F6/01/14	No
<i>CIP Connections</i>	05/01/05	No
<i>TCP Connections</i>	F5/01/16	No
<i>HMI PPS</i>	05/01/17	No
<i>Connection Timeouts</i>	05/01/08	No
<i>Class 1/0 PPS</i>	05/01/15	No
<i>Missed I/O packets</i>	05/01/18	No

Challenges for Diagnostics – Messaging Requirements

- Diagnostic data is organized as attributes of various objects
- The attributes must be discretely read
 - Requires 10 Get Single requests to retrieve 12 diagnostic values
- Consider the impact on a large network
 - 100 nodes x 10 messages/node – 1000 messages
 - Polled every 5 seconds = 1 message every 5ms

Attribute	CIP Path (class/inst/attr)
<i>Auto or Forced</i>	F6/01/02, bits 2-4
<i>CPU Utilization</i>	05/01/11
<i>Link Status</i>	F6/01/02, bit 0
<i>Port Speed</i>	F6/01/01
<i>Duplex</i>	F6/01/02, bit 1
<i>Ethernet Errors</i>	F6/01/14
<i>CIP Connections</i>	05/01/05
<i>TCP Connections</i>	F5/01/16
<i>HMI PPS</i>	05/01/17
<i>Connection Timeouts</i>	05/01/08
<i>Class 1/O PPS</i>	05/01/15
<i>Missed I/O packets</i>	05/01/18

Customer Wish List

- One place to go for diagnostics
 - Standardized for all products and vendors
- Accommodate the variations in devices
 - Extensible with minimal configuration requirements
- Minimize traffic needed to obtain the data
 - Quieter networks are better
- Simplify control programs
 - Lower complexity usually means lower development and maintenance costs
- Minimize configuration of diagnostics
 - Let tools figure it out instead of making a controls engineer do it

How The New Functionality Addresses the Wish List

- Standard Assembly Instance puts the data at a known location regardless of Device Type
- Standardized content is described in class-specific diagnostic structures
 - Variable based on features implemented and user feature assignments
- Rules governing how the content is organized help reduce the need for special handling of devices
- All this results in less messaging to get the pertinent data
- Devices determine the content that is provided, no user setup needed

- Let's take a closer look at the details

Standard Assembly Instance

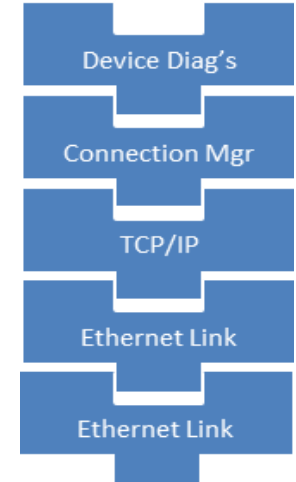
- Range of IDs are reserved for standard assemblies
 - Independent of device type
- Standard Network Diagnostic Assembly – instance 0xD2
- Other instances can be used for different diagnostic information
 - Not in scope for the current SEs

Table 5A-5.2 Assembly Instance ID Ranges

Range		Open Device Profile Usage	Vendor-specific Device Profile Usage	Quantity
Hex	Decimal			
0x01 - 0x63	1 - 99	Open - Defined by the device profile	Vendor Specific	99
0x64 - 0xC7	100 - 199	Vendor Specific	Vendor Specific	100
0xC8 - 0xD1	200 - 209	Open - Defined by the device profile	Vendor Specific	10
<u>0xD2 - 0xD7</u>	<u>210 - 215</u>	<u>Predefined Diagnostic Assemblies</u>	<u>Predefined Diagnostic Assemblies</u>	<u>6</u>

Standard Network Diagnostic Assembly

- Instance 0xD2
- Spec-defined content and placement rules make it easier for clients to understand content
- Accommodates configuration and/or feature variations
- Designed to create a “pluggable” diagnostic structure
- Rules for Member List content assures forward/backward compatibility



Instance 0xD2 Content Definition

Object Class Diagnostic Structure	Placement in the Assembly	Number of Instances Required
Member List Signature	1	1 indicates whether the Member List has changed
Ethernet Link	2	1 instance per EtherNet/IP capable port on the device
TCP/IP Interface	3	1 instance per EtherNet/IP port that has individually configured IP address settings
Connection Manager	4	1 instance
Device Level Ring	5	1 instance per pair of ports configured for DLR (see DLR tables below), omitted if no ports are configured for DLR operation.
Parallel Redundancy Protocol	6	1 instance per pair of ports configured for PRP, omitted if no ports are configured for PRP.
Time Sync	7	1 instance if the device is configured to support CIP Sync, omitted if the device is not configured to support CIP Sync.

Figure 2 Member Content/Placement for the Standard Network Diagnostic Assembly

- This is not network-specific, it is applicable to any CIP network
 - Requires future additions to network specific objects e.g. Dnet object, etc
- Rules governing: placement and number of instances of members, when/if member can be omitted
- Limits members to just the listed items

Instance 0xD2: Examples of 2 Common Devices

• 1-Port EtherNet/IP Device

Member List Value	Source Object	Contents				
		Attribute Name	Data Type	Size		
16, 6, "20 04 24 D2 30 05"	Assembly object, Instance 0xD2, Attribute 5	Member List Signature	UINT	2 bytes		
16, 0, ""	Pad	Shall be zeroes	n/a	2 bytes		
128, 6, "20 F6 24 01 2C 01"	Ethernet Link Object, Instance 1, Connection Point 1	Link Status	Bit 0	BOOL		
		Half/Full Duplex	1	BOOL		
		Negotiation Status	2-4	BOOL		
		Reserved	5	BOOL		
		Local Hardware Fault	6	BOOL		
		Reserved	7	BOOL		
		Reserved	3 bytes			
		Port Speed	UDINT			
		Link Down Count	UDINT			
		Ethernet Errors	UDINT			
		64, 6, "20 F5 24 01 2C 01"	TCP/IP Interface Object, Instance 1, Connection Point 1	Non-CIP Encapsulation Messages/Second	UDINT	8 bytes
				Active TCP Connections	UINT	
16 bits pad	n/a					
CIP I/O Connections	UDINT					
224, 6, "20 05 24 01 2C 01"	Connection Manager Object, Instance 1, Connection Point 1	Missed I/O Packets	UDINT	28 bytes		
		Explicit Packets Per Second	UDINT			
		I/O Packets Per Second	UDINT			
		CIP Explicit Connections	UDINT			
		Connection Timeouts	UINT			
		CPU Utilization	UINT			
		Percent I/O Utilization	UINT			
		16 bits pad	n/a			
		Total Size				56 bytes

2-Port EtherNet/IP Device

Member List Value	Source Object	Contents				
		Attribute Name	Data Type	Size		
16, 6, "20 04 24 D2 30 05"	Assembly object, Instance 0xD2, Attribute 5	Member List Signature	UINT	2 bytes		
16, 0, ""	Pad	Shall be zeroes	n/a	2 bytes		
128, 6, "20 F6 24 01 2C 01"	Ethernet Link Object, Instance 1, Connection Point 1	Link Status	Bit 0	BOOL		
		Half/Full Duplex	1	BOOL		
		Negotiation Status	2-4	BOOL		
		Reserved	5	BOOL		
		Local Hardware Fault	6	BOOL		
		Reserved	7	BOOL		
		Reserved	3 bytes			
		Port Speed	UDINT			
		Link Down Count	UDINT			
		Ethernet Errors	UDINT			
		128, 6, "20 F6 24 02 2C 01"	Ethernet Link Object, Instance 2, Connection Point 1	Link Status	Bit 0	BOOL
				Half/Full Duplex	1	BOOL
Negotiation Status	2-4			BOOL		
Reserved	5			BOOL		
Local Hardware Fault	6			BOOL		
Reserved	7			BOOL		
Reserved	3 bytes					
Port Speed	UDINT					
Link Down Count	UDINT					
Ethernet Errors	UDINT					
64, 6, "20 F5 24 01 2C 01"	TCP/IP Interface Object, Instance 1, Connection Point 1			Non-CIP Encapsulation Messages/Second	UDINT	8 bytes
				Active TCP Connections	UINT	
		16 bits pad	n/a			
		CIP I/O Connections	UDINT			
224, 6, "20 05 24 01 2C 01"	Connection Manager Object, Instance 1, Connection Point 1	Missed I/O Packets	UDINT	28 bytes		
		Explicit Packets Per Second	UDINT			
		I/O Packets Per Second	UDINT			
		CIP Explicit Connections	UDINT			
		Connection Timeouts	UINT			
		CPU Utilization	UINT			
		Percent I/O Utilization	UINT			
		16 bits pad	n/a			
		Total Size				72 bytes

Additions to the Assembly Class Definition

- Add the Member List Signature attribute (instance attribute #5)
 - Provides a signature over the Member List (Attribute #2) contents
 - Value changes when device features change (causes the Member List to change)
 - Detects positional and content changes in the data
 - Clients use this to tell when the Member List needs to be parsed for changes
 - Always the first member in the Standard Network Diagnostic Assembly
- New assembly type is needed because of the Standard Network Diagnostic Assembly requirements are not quite in line with dynamic or static assemblies
 - e.g. the Member List attribute is required as read only, Member List Signature required as first member

Diagnostic Content for Object Classes

- Diagnostic content will be defined in a new optional section in the object definition “Diagnostic Connection Points”
 - SIGs maintain, know the diagnostic significance/importance of the content
- Defines one or more structures of diagnostic attributes from the class
 - Values that when they change indicate that device/network health or resource loading has changed
 - Does not include values that are generally static like device settings
- These structures are addressed using the Logical Segment type “Connection Point”
 - These have typically only been used for establishing I/O connections before

Connection Point Definition Details

- Provides the building blocks for standardized ‘pluggable’ diagnostic content
- Doesn’t require the use of EDS files
 - Many client devices can’t utilize these effectively
- Together with the Standard Diagnostic Assembly, the content is discoverable
 - Assembly instance is always 0xD2
 - The Assembly Member List contains the EPATHS to the object-class defined structures
 - Classes implement a new CIP Common service to obtain the EPATHs of the members of each Connection Point
 - This allows devices to use Parameter Instances to provide more meta data about the diagnostic attribute

Example Diagnostic Structure

- Example of Connection Point 1 of the Connection Manager object

Attribute ID	Attribute Name	Data Type	Display Name	Attr Size	Size of Structure
19	CIP I/O Connections	UDINT	Active I/O Connections	4 bytes	28 bytes
18	Missed I/O Packets	UDINT	Missed I/O Packets	4 bytes	
17	Explicit Packets Per Second	UDINT	Explicit Packets Per Second	4 bytes	
15	I/O Packets Per Second	UDINT	I/O Packets Per Second	4 bytes	
20	CIP Explicit Connections	UDINT	Active Explicit Connections	4 bytes	
8	Connection Timeouts	UINT	CIP Connection Timeouts	2 bytes	
11	CPU_Utilization	UINT	CPU Percent Utilization	2 bytes	
16	Percent I/O Utilization	UINT	Percent I/O Utilization	2 bytes	
n/a	16 bits pad	n/a	Shall be zero	2 bytes	

Connection Point Definition Details Continued

- The model developed is generic
 - Can be used for more than just network diagnostics
- The specification content establishes the rules for managing the content
 - Not just what goes into it but the order and packing
 - Future modification requirements are established
 - Can be extended, cannot have members removed/replaced, etc
 - Goal is to provide forward compatibility for clients and devices
- Supporting these implies all the member attributes are supported
 - Some are optional
 - No “holes” or placeholders for attributes not supported

Diagnostic Application Profile

- Borrows on the concept in Volume 2, Chapter 8 for COTS vs Industrial performance levels for the Ethernet interface port
- A way to specify that optional content is required if a product meets this Application Profile
- Designed to raise the bar for EtherNet/IP and CIP
- Makes it easier for vendors to know what optional content they should implement
- Define testable content that ODVA's CA can, if desired, test for compliance with
- This definition is planned as a potential next step in enhancing diagnostics capabilities of EtherNet/IP devices



THANK YOU