

Analysis of Converged Network Traffic Using Time-Sensitive Networking (TSN)

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What is Convergence?

- Merging of multiple traffic types on a single wire
- Operational Technology (OT)
- Isochronous (motion)
- Cyclic (I/O)
- Events (Control events and alarms)
- Information Technology (IT)
- Web
- Email
- database



Line2



Isochronous Traffic Pattern (motion)

- Cyclic, often at high rates (<= 1 ms)
- Synchronized network and application time
- Low tolerance to interference
- Typically small payloads





Cyclic Traffic Pattern (I/O)

- Application cycle times not synchronized with data transmission cycle times
- Interference needs to be controlled
- Client-Server (e.g. Modbus®)
- Pub-Sub (e.g. EtherNet/IP)





Event Traffic Pattern (Alarms and Control Events)

- Acyclic traffic
- Bandwidth guarantee required to handle bursts (e.g. alarm shower)
- Application retries for message loss during excessive message generation





TSN Overview

- IEEE 802.1Qav Forwarding and Queuing Enhancements for Time-Sensitive Streams
- IEEE 802.1AS-Rev Timing and Synchronization for Time-Sensitive Applications
- IEEE 802.1Qbu & IEEE 802.3br Frame preemption
- IEEE 802.1Qbv Enhancements for Scheduled Traffic
- IEEE 802.1Qca Path Control and Reservation
- IEEE 802.1Qcc Stream Reservation Protocol (SRP) Enhancements and Performance Improvements
- IEEE 802.1Qci Per-Stream Filtering and Policing
- IEEE 802.1CB Frame Replication & Elimination for Reliability



Time-Aware Traffic Shaping

- Scheduled traffic
- Queuing offers guarantee of exclusive network access
- Ideal for Isochronous traffic



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QoS Strict Priority

- Default queuing mechanism for Ethernet bridges (switches)
- Higher numbered queues have priority over lower numbered queues
- In general, highest numbered queue with message is transmitted next
- Shaping mechanisms can affect priority queuing



Cut-through Switching

- Advantages
 - Switch begins forwarding before fully receiving messages
 - Offers lower latencies over store-and-forward switching
- Caveats
 - Behavior not specified in standards
 - Propagates corrupted messages
- Congestion and port speed differences cause fallback to store-andforward behavior



Store-and-forward vs. Cut-through switching









Store-and-forward

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Interference due to in-progress message

High-priority Interference

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int₀

Small Interfering Message





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Large Interfering Message





$$t_{xmt} = t_{int} + n_{sw} * (t_{int} + t_{sw}) + t_{msg}$$

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Subsequent Interference – Large Low Priority Messages





$$t_{xmt} = t_{int_0} + \sum_{n=1}^{n_{sw}} (t_{int_n} + t_{sw}) + t_{msg}$$

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Subsequent Interference – Small Low Priority Messages





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Equal Priority Interference



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Higher Priority Interference



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Scheduled Traffic Interference

Multiple Blocked Messages



In-Progress Message





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Putting It All Together





Converged Traffic

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Summary & Conclusions

- Simple system used to demonstrate convergence
- Three traffic types (motion, I/O & event)
- Different interference scenarios analyzed
- Convergence can affect latencies, but TSN provides mechanisms to determine if in acceptable range



